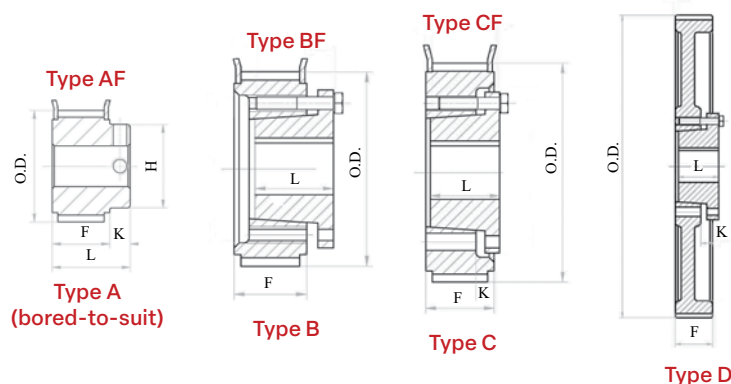


8M HTD TIMING PULLEY DIMENSIONS

The Timing Pulleys listed below are all stock sizes.
The figure following the type sketch letter in the "Type" column indicates the construction: (1-Solid, 2-Web, 3-Spoked), and the letter F indicates the sprocket has flanges.

For 8M HTD Timing Belts.
See page 130.
Order QD bushings separately
Stock Bushings Located
on Pages 84-85.



For belts 20MM wide * 8MM Pitch * Face Width (F) = 1 7/64"												
Part No.	No. of Teeth	Pitch Dia.	O.D.		Bore	Type	Dimensions			Max. Bore No Keyway	Max. Bore Std. Keyway	Wt.
			Pulley	Flange			L	H	K			
P22-8M-20-PB	22	2.21	2.15	2.46	MPB	A1F	1.85	1.61	0.75	1 5/16	1 1/8	1.11
*P24-8M-20-JA	24	2.41	2.35	2.70	JA	B1F	1.00	-	-	1 1/4	1 3/16	0.85
*P26-8M-20-JA	26	2.61	2.55	2.95	JA	B1F	1.00	-	-	1 1/4	1 3/16	1.01
P28-8M-20-H	28	2.81	2.76	3.15	H	B1F	1.34	-	-	-	1 1/2	1.10
P30-8M-20-H	30	3.01	2.96	3.35	H	B1F	1.34	-	-	-	1 1/2	1.29
P32-8M-20-H	32	3.21	3.15	3.54	H	B1F	1.34	-	-	-	1 1/2	1.46
P34-8M-20-SH	34	3.41	3.35	3.86	SH	B1F	1.31	-	-	1 11/16	1 5/8	1.56
P36-8M-20-SH	36	3.61	3.56	3.94	SH	C1F	1.31	-	0.29	1 11/16	1 5/8	1.76
P38-8M-20-SH	38	3.81	3.76	4.09	SH	C1F	1.31	-	0.29	1 11/16	1 5/8	1.97
P40-8M-20-SH	40	4.01	3.96	4.33	SH	C1F	1.31	-	0.29	1 11/16	1 5/8	2.19
P44-8M-20-SDS	44	4.41	4.36	4.69	SDS	C1F	1.31	-	0.35	2	1 15/16	2.48
P48-8M-20-SDS	48	4.81	4.76	5.16	SDS	C1F	1.31	-	0.35	2	1 15/16	2.97
P56-8M-20-SDS	56	5.61	5.56	5.98	SDS	C1F	1.31	-	0.35	2	1 15/16	4.04
P64-8M-20-SDS	64	6.42	6.36	6.89	SDS	C1F	1.31	-	0.35	2	1 15/16	5.27
P72-8M-20-SDS	72	7.22	7.17	7.56	SDS	C1F	1.31	-	0.35	2	1 15/16	5.70
P80-8M-20-SDS	80	8.02	7.97	8.39	SDS	C1F	1.31	-	0.35	2	1 15/16	7.19
P90-8M-20-SDS	90	9.02	8.97	-	SDS	D2	1.31	-	0.35	2	1 15/16	8.91

* = Can only be mounted from one direction

PB pulleys have no keyway and no set screw. Rebore available upon request.